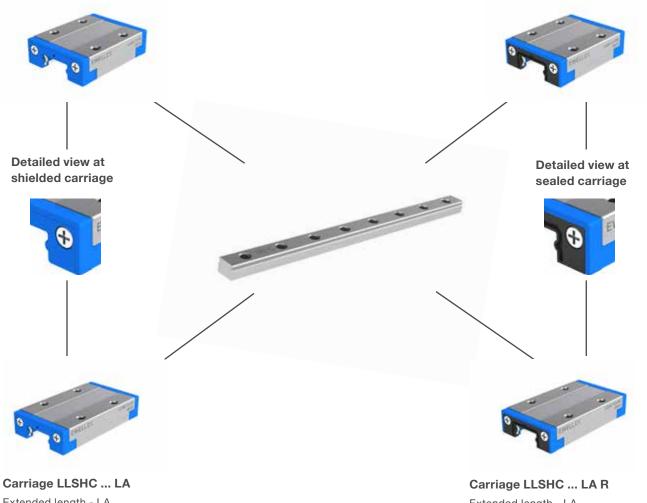
# 1.5 Product range

### 1.5.1 Standard carriages and rails

Range with standard rail width for most compact applications, type LLSH, contains two variants of carriage length each in a shielded version with only rolling friction and a sealed version with very low friction. For more technical dimensions and details, please have a look at **chapter 3**.

#### Carriage LLSHC ... TA

Standard length - TA Shielded with only rolling friction (no code) Carriage LLSHC ... TA R Standard length - TA Sealed with very low friction - R



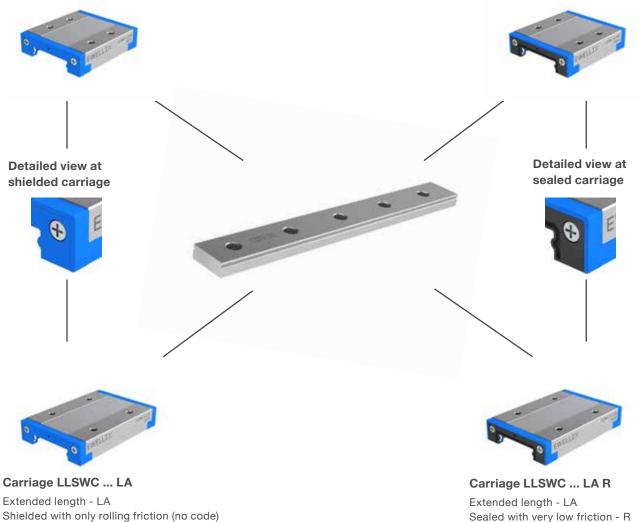
Extended length - LA Shielded with only rolling friction (no code) Extended length - LA Sealed with very low friction - R

### 1.5.2 Wide carriages and rails

Range with wide rail width for highest performance on one rail solutions, type LLSW, contains two variants of carriage length each in a shielded version with only rolling friction and a sealed version with very low friction. For more technical dimensions and details, please have a look at chapter 3.

#### Carriage LLSWC ... TA

Standard length - TA Shielded with only rolling friction (no code) Carriage LLSWC ... TA R Standard length - TA Sealed with very low friction - R



Sealed with very low friction - R

### 2.1.5 Performance data

**EWELLIX** 

The function of LLS miniature profile rail guides can be ensured if they are used inside the limits of the below performance parameters. The dimensioning and calculations of miniature profile rails are valid when operating within these conditions.

PerformanceSpeed5 m/sAcceleration140 m/s²Preload classT0, T1, T2Accuracy classP5, P1Temperature (shielded)-20° to + 100° CTemperature (sealed)-20° to + 80° CMaximum load< 0,5 CMinimum load> 0,001 C			Table 4
Acceleration140 m/s²Preload classT0, T1, T2Accuracy classP5, P1Temperature (shielded)-20° to + 100° CTemperature (sealed)-20° to + 80° CMaximum load< 0,5 C	Performance		
Acceleration140 m/s²Preload classT0, T1, T2Accuracy classP5, P1Temperature (shielded)-20° to + 100° CTemperature (sealed)-20° to + 80° CMaximum load< 0,5 C	Cread	E m/o	
Preload classT0, T1, T2Accuracy classP5, P1Temperature (shielded)-20° to + 100° CTemperature (sealed)-20° to + 80° CMaximum load< 0,5 C			
Accuracy classP5, P1Temperature (shielded)-20° to + 100° CTemperature (sealed)-20° to + 80° CMaximum load< 0,5 C	Acceleration	140 m/s <sup>2</sup>	
Temperature (shielded)-20° to + 100° CTemperature (sealed)-20° to + 80° CMaximum load< 0,5 C	Preload class	T0, T1, T2	
Temperature (sealed)-20° to + 80° CMaximum load< 0,5 C	Accuracy class	P5, P1	
Maximum load < 0,5 C	Temperature (shielded)	-20° to + 100° C	
	Temperature (sealed)	-20° to + 80° C	
Minimum load > 0,001 C	Maximum load	< 0,5 C	
	Minimum load	> 0,001 C	

Table 5

Rail	Stainless steel, hardened
Carriage body	Stainless steel, hardened
Balls	Stainless steel, hardened
Ball recirculation	POM
Ball retention	Stainless steel
Seal	Elastomer, POM
Shield	POM
Lubrication reservoir	Foamed material
Factory lubrication with	Klüber Paraliq P 460
Compliance with	RoHS, REACH

#### Speed and acceleration

LLS miniature profile rail guides can be used up to a maximum speed of

 $v_{max} = 5 \text{ m/s}$ 

Material

and a maximum acceleration of

 $a_{max} = 140 \text{ m/s}^2$ 

For applications with high acceleration, Ewellix is recommending a higher load than the minimum requested load or the use of preloaded carriages. Otherwise, the service life might be shorter than expected.

#### **Minimum load**

To ensure the slip-free running of profile rail guides, they must be subjected to a certain minimum load. The general guideline is a minimum value of P = 0,001 C. The minimum load is of special importance in profile rail guides which operate at high speed or with high acceleration. In such cases, the inertia forces of the balls as well as the rolling friction in the lubricant can have an adverse effect on the rolling conditions in the guide and can lead to damaging slip conditions between the balls and raceways

#### **Maximum load**

According to ISO 14728, Part 1, the calculation of bearing life is correct only when the equivalent dynamic load of a profile rail guide does not exceed 50% of the dynamic load rating C. In addition, the maximum load should never exceed 50% of the static load rating  $C_0$ , as stated in ISO 14728, Part 2.

Higher loads lead to an imbalance of stress distribution which can have a negative effect on bearing life. In case such conditions occur, please seek advice from your local Ewellix support team.

#### **Operating temperature**

The permissible temperature range for LLS miniature profile rail guides is:



Carriages with protection shields -20 to 100 °C for continuous operation



#### Carriages with low friction front seals

-20 to +80 °C for continuous operation

In case you use your own choice of lubricant, be sure to check prior to use that the temperature limits of the lubricant can withstand elevated temperatures.

When planning to use the linear guide carriages outside the given temperature range, please get in contact with the Ewellix support team.

### 2.1.6 Friction

The friction in a guidance system is determined by a number of factors. For example, the preload class, external loads, speed of travel and viscosity of the lubricant should be taken into consideration.

Another factor is the sliding friction of the front seals in contact with the profile rail. The friction generated by the seals will, however, decrease after the running-in phase. The friction can be reduced to a minimum when shielded carriages are used. Due to the gap sealing ability, shielded carriages should only be considered for applications in clean environments. Moreover, the mounting precision of the rails relative to each other plays an important part, just like the flatness of the carriage mounting plate or the evenness of the rail mounting surface.

The coefficient of friction for lubricated profile rail guides is typically between  $\mu = 0,003$  and 0,005. Lower values are valid for higher loads, and higher values for lower loads. The different friction forces for miniature profile rails are shown in **tables 6** and **7**.

#### Table 6

Table 7

2

#### Friction force of a **shielded** carriage with standard grease, precision class P5 or P1

Range	Size	Carriage type	Running frie	ction force (N) max. p	er preload class
	-	-	TO	T1	T2
Standard LLSHS	7	Standard length TA	0,7	1,4	2,7
		Extended length LA	0,7	1,4	2,7
	9	Standard length TA	0,7	1,4	2,7
		Extended length LA	0,7	1,4	2,7
	12	Standard length TA	0,8	1,5	2,8
		Extended length LA	0,8	1,5	2,8
	15	Standard length TA	0,9	1,5	2,8
		Extended length LA	0,9	1,5	2,8
Wide LLSWS	7	Standard length TA	0,7	1,7	3,2
		Extended length LA	0,7	1,7	3,2
	9	Standard length TA	0,7	1,7	3,2
		Extended length LA	0,7	1,7	3,2
	12	Standard length TA	0,8	2,2	4,3
		Extended length LA	0,8	2,2	4,3
	15	Standard length TA	0,9	3,0	4,3
		Extended length LA	0,9	3,0	4,3

Friction force of a **sealed** carriage with standard grease, precision class P5 or P1

Range	Size	Carriage type	Running frie	ction force (N) max. p	er preload class	
	_	-	TO	T1	T2	
Standard LLSHS	7	Standard length TA	1,0	1,7	3,0	
		Extented length LA	1,0	1,7	3,0	
	9	Standard length TA	1,0	1,7	3,0	
		Extented length LA	1,0	1,7	3,0	
	12	Standard length TA	1,1	1,8	3,1	
		Extented length LA	1,1	1,8	3,1	
	15	Standard length TA	1,2	1,8	3,1	
		Extented length LA	1,2	1,8	3,1	
Wide LLSWS	7	Standard length TA	1,0	2,0	3,5	
		Extended length LA	1,0	2,0	3,5	
	9	Standard length TA	1,0	2,0	3,5	
		Extended length LA	1,0	2,0	3,5	
	12	Standard length TA	1,1	2,5	4,6	
		Extended length LA	1,1	2,5	4,6	
	15	Standard length TA	1,2	3,3	4,6	
		Extended length LA	1,2	3,3	4,6	

**NOTE**: All information presented by Ewellix with regard to running friction force is based on the validation result without load with lubricant viscosity grade 460 under room temperature.

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### 3.1.1 Standard carriage

#### LLSHC .. TA

- · Shielded version with only rolling friction
- Available from size 7 to 15
- Available as system or separate as Zero Rail Concept type
- Made from stainless steel for corrosion protection
- · Highest safety, with robust metal plate ball retention

#### LLSHC .. TA R

- · Sealed version with very low friction seal
- Available from size 7 to 15
- Available as system or separate as Zero Rail Concept type
- Made from stainless steel for corrosion protection
- · Highest safety, with robust metal plate ball retention



#### Range overview <sup>1)</sup>

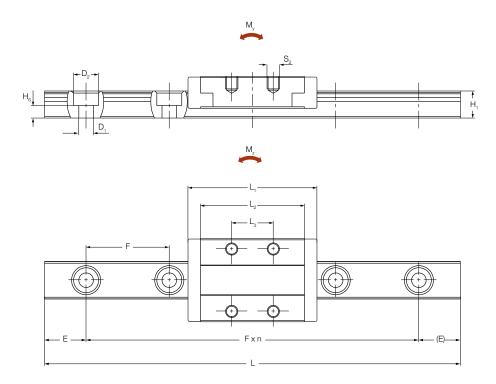
Series	Range	Туре	Size	Carriage length	Shielded or Sealed	Preload class	Rail length <sup>2)</sup>	Precision class	Parallel mounted rails	Zero Rail Concept
LLS	Н	C, R, S	7, 9, 12, 15	ТА	No code, R	T0, T1, T2	mm	P5, P1	No code ,W2,Wx	ZRC
Zero Rail	Standard	Carriage	7	Standard	No code, R	T0, T1	_	P5	_	ZRC
concept	rail width		9	Standard	No code, R	T0, T1	_	P5	-	ZRC
series			12	Standard	No code, R	T0, T1	-	P5	-	ZRC
			15	Standard	No code, R	T0, T1	-	P5	-	ZRC
		Rail	7	-	-	-	max. 1000	P5	-	ZRC
			9	-	-	-	max. 2000	P5	-	ZRC
			12	-	-	-	max. 2000	P5	-	ZRC
			15	-	_	-	max. 2000	P5	-	ZRC
System	Standard	System	7	Standard	No code, R	T0, T1, T2	max. 1000	P5, P1	No code ,W2,Wx	-
series	rail width		9	Standard	No code, R	T0, T1, T2	max. 2000	P5, P1	No code ,W2,Wx	-
			12	Standard	No code, R	T0, T1, T2	max. 2000	P5, P1	No code ,W2,Wx	-
			15	Standard	No code, R	T0, T1, T2	max. 2000	P5, P1	No code ,W2,Wx	-

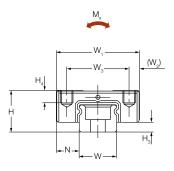
 $^{\ensuremath{\eta}}$  For detailed information about the complete ordering key and explanations, please have a look at chapter 5.

<sup>2)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension.

Ordering and designation example: Carriage: LLSHC 12 TA T0 P5 ZRC Rail: LLSHR 12-550 P5 E0 ZRC System : LLSHS9TA2T0-260P1/E0

#### **Dimensional drawing**





#### **Technical data**

Size	Assembl	y dimens	sions		Rail di	mensions							
	W <sub>1</sub>	Н	Ν	Η <sub>3</sub>	W	H <sub>1</sub>	H <sub>6</sub>	F	D <sub>1</sub>	$D_2$	E <sub>min</sub> <sup>1)</sup>	E <sub>max</sub> 1)	L <sub>max</sub> 2)
-	mm												
7	17	8	5	1,5	7	4,8	2,3	15	2,5	4,5	4	11	1000
9	20	10	5,5	2,35	9	6,5	3	20	3,5	6	5	15	2000
12	27	13	7,5	3,35	12	8,8	4,3	25	3,5	6	5	20	2000
15	32	16	8,5	4	15	9,5	5	40	3,5	6	5	35	2000

Size	Carri	age d	imens	ions				Weight		Load rat	ings <sup>3)</sup>	Moments	3)		
	L	$L_2$	$L_3$	$W_2$	$W_3$	$S_2$	$H_4$	carriage	rail	dynamic C	static C <sub>o</sub>	dynamic M <sub>xC</sub> 🛱	static M <sub>xC₀</sub> ₩	dynamic M <sub>yc</sub> =M <sub>zc</sub>	static M <sub>yC0</sub> =M <sub>zC0</sub>
_	mm							kg	kg/m	Ν		Nm		=	- <b>É</b>
7	23,5	18	8	2,5	12	M2	2,5	0,012	0,230	915	1460	3	4,6	1,7	2,6
9	31	25	10	2,5	15	M3	3	0,021	0,395	1700	2800	7,1	11,5	4,6	7,5
12	35	29	15	3,5	20	M3	3,5	0,041	0,745	2500	3900	14	21,5	7,5	11,7
15	44	37	20	3,5	25	М3	4	0,080	1,035	3900	5850	23,6	38,9	14,3	23,9

<sup>1)</sup> Tolerance of E dimension is ±0,5 mm. One of the E dimension will be produced within the given tolerance. The second (E) dimension is for reference only. Pls contact your Ewellix representative in case the tolerance of the (E) dimensions is relevant for your application.

<sup>2)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension. Tolerance for rail cut to length is ±1,5 mm while the tolerance for standard rail length is on request.

<sup>3)</sup> Dynamic load capacities and moments are based on a travel life of 100 km. Please refer to **chapter 2** for further details.

### 3.1.2 Standard carriage extended length

#### LLSHC .. LA

- Standard long carriage with higher performance
- Shielded version with only rolling friction
- Available from size 7 to 15
- Available as system or separate as Zero Rail Concept type
- Made from stainless steel for corrosion protection
- · Highest safety, with robust metal plate ball retention

#### LLSHC .. LA R

- Standard long carriage with higher performance
- · Sealed version with very low friction seal
- Available from size 7 to 15
- Available as system or separate as Zero Rail Concept type
- Made from stainless steel for corrosion protection
- · Highest safety, with robust metal plate ball retention



#### Range overview <sup>1)</sup>

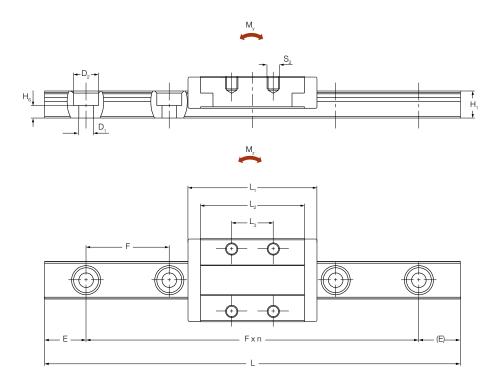
	1									
Series	Range	Туре	Size	Carriage length	Shielded or Sealed	Preload class	Rail length <sup>2)</sup>	Precision class	Parallel mounted rails	Zero Rail Concept
LLS	Н	C, R, S	7, 9, 12, 15	LA	No code, R	T0, T1, T2	mm	P5, P1	No code, W2, Wx	ZRC
Zero Rail	Standard	Carriage	7	Extended	No code, R	T0, T1	-	P5	-	ZRC
	rail width		9	Extended	No code, R	T0, T1	-	P5	-	ZRC
series			12	Extended	No code, R	T0, T1	-	P5	-	ZRC
			15	Extended	No code, R	T0, T1	-	P5	-	ZRC
		Rail	7	_	_	_	max. 1 000	P5	_	ZRC
		rian	9	-	-	_	max. 2 000		-	ZRC
			12	-	-	-	max. 2 000	P5	-	ZRC
			15	-	-	-	max. 2 000	P5	-	ZRC
System	Standard	System	7	Extended	No code, R	T0, T1, T2	max. 1 000	P5. P1	No code,W2, Wx	_
séries	rail width	,	9	Extended	No code, R	T0, T1, T2	max. 2 000	P5, P1	No code,W2, Wx	-
			12	Extended	No code, R	T0, T1, T2	max. 2 000	P5, P1	No code,W2, Wx	-
			15	Extended	No code, R	T0, T1, T2	max. 2 000	P5, P1	No code,W2, Wx	-

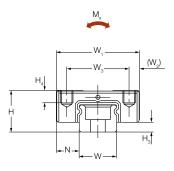
<sup>1)</sup> For detailed information about the complete ordering key and explanations, please have a look at **chapter 5**.

<sup>2)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension.

Ordering and designation example: Carriage: LLSHC 12 LAR T0 P5 ZRC Rail: LLSHR 12-550 P5 E0 ZRC System : LLSHS9LA2T0-260P1/E0

#### **Dimensional drawing**





#### **Technical data**

Size	Assembl	ly dimen	sions		Rail di	imensions							
	W <sub>1</sub>	Н	Ν	Η <sub>3</sub>	W	H <sub>1</sub>	H <sub>6</sub>	F	D <sub>1</sub>	D <sub>2</sub>	E <sub>min</sub> 1)	E <sub>max</sub> <sup>1)</sup>	L2)
-	mm												
7	17	8	5	1,5	7	4,8	2,3	15	2,5	4,5	4	11	1000
9	20	10	5,5	2,35	9	6,5	3	20	3,5	6	5	15	2000
12	27	13	7,5	3,35	12	8,8	4,3	25	3,5	6	5	20	2000
15	32	16	8,5	4	15	9,5	5	40	3,5	6	5	35	2000

Size	Carri	age di	mensi	ons				Weight		Load rat	ings <sup>3)</sup>	Moments	3)		
	L	L <sub>2</sub>	L <sub>3</sub>	$W_2$	$W_3$	S <sub>2</sub>	H <sub>4</sub>	carriage	rail	dynamic C	static C <sub>0</sub>	dynamic M <sub>xc</sub> 🛱	static M <sub>xC₀</sub> ₩		static M <sub>yC0</sub> =M <sub>zC0</sub>
_	mm							kg	kg/m	Ν		Nm		- <b>É</b> =	=
7	31,5	26	13	2,5	12	M2	2,5	0,017	0,230	1270	2400	3,9	7,9	4,2	8,7
9	40,5	34,5	16	2,5	15	M3	3	0,028	0,395	2280	4300	8,8	18,5	9,3	20,0
12	46,5	40,5	20	3,5	20	M3	3,5	0,057	0,745	3550	6300	18,5	35,9	17,0	33,4
15	62	55	25	3,5	25	М3	4	0,119	1,035	5500	9800	34,0	64,1	33,0	63,3

<sup>1)</sup> Tolerance of E dimension is ±0,5 mm. One of the E dimension will be produced within the given tolerance. The second (E) dimension is for reference only. Pls contact your Ewellix representative in case the tolerance of the (E) dimensions is relevant for your application.

<sup>2)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension. Tolerance for rail cut to length is ±1,5 mm while the tolerance for standard rail length is on request.

<sup>3)</sup> Dynamic load capacities and moments are based on a travel life of 100 km. Please refer to **chapter 2** for further details.

### 3.1.3 Wide carriage

#### LLSWC .. TA

- Wide carriage for higher moment load
- · Shielded version with only rolling friction
- Available from size 7 to 15
- Available as system or separate as Zero Rail Concept type
- Made from stainless steel for corrosion protection
- · Highest safety, with robust metal plate ball retention

#### LLSWC .. TA R

- · Wide carriage for higher moment load
- · Sealed version with very low friction seal
- Available from size 7 to 15
- Available as system or separate as Zero Rail Concept type
- Made from stainless steel for corrosion protection
- · Highest safety, with robust metal plate ball retention



#### Range overview <sup>1)</sup>

Series	Range	Туре	Size	Carriage length	Shielded or Sealed	Preload class	Rail Iength <sup>2)</sup>	Precision class	Parallel mounted rails	Zero Rail Concept
LLS	W	C, R, S	7, 9, 12, 15	ТА	No code, R	T0, T1, T2	mm	P5, P1	No code, W2, Wx	ZRC
Zero Rail	Wide rail	Carriage	7	Standard	No code, R	T0, T1	_	P5	-	ZRC
concept	width	0	9	Standard	No code, R	T0, T1	-	P5	-	ZRC
series			12	Standard	No code, R	T0, T1	-	P5	-	ZRC
			15	Standard	No code, R	T0, T1	-	P5	-	ZRC
		Rail	7	-	-	-	max. 2000	P5	-	ZRC
			9	-	-	-	max. 2000	P5	-	ZRC
			12	-	-	-	max. 2000	P5	-	ZRC
			15	-	-	-	max. 2000	P5	-	ZRC
System	Wide rail	System	7	Standard	No code, R	T0, T1, T2	max. 2000	P5, P1	No code, W2, Wx	-
series	width		9	Standard	No code, R	T0, T1, T2	max. 2000	P5, P1	No code, W2, Wx	-
			12	Standard	No code, R	T0, T1, T2	max. 2000	P5, P1	No code, W2, Wx	-
			15	Standard	No code, R	T0, T1, T2	max. 2000	P5, P1	No code, W2, Wx	-

<sup>1)</sup> For detailed information about the complete ordering key and explanations, please have a look at **chapter 5**.

<sup>2)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension.

Ordering and designation example: Carriage: LLSWC 12 TAR T0 P5 ZRC Rail: LLSWR 12-550 P5 E0 ZRC System: LLSWS9TA2T0-260P1/E0

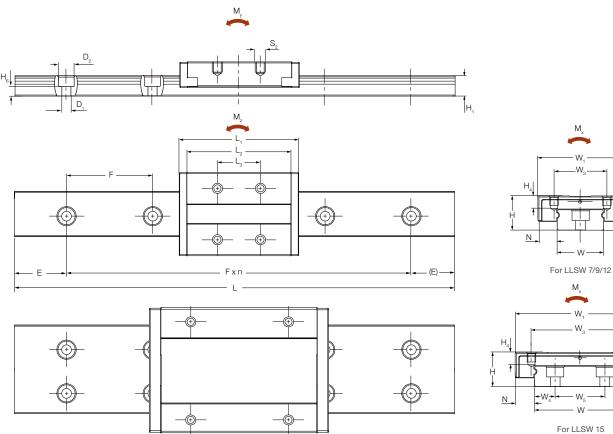
 $(W_2)$ 

H<sub>3</sub>

(W<sub>2</sub>)

H<sub>3</sub>

#### **Dimensional drawing**



#### **Technical data**

Size	Asser	nbly din	nensions	5	Rail o	limensio	ns								
	$W_1$	Н	Ν	$H_{_3}$	W	$W_4$	$W_5$	H <sub>1</sub>	$H_6$	F	D <sub>1</sub>	$D_2$	E <sub>min</sub> 1)	E <sub>max</sub> 1)	L <sub>max</sub> 2)
	mm														
7	25	9	5,5	2	14	-	-	5,2	1,7	30	3,5	6	5	25	2000
9	30	12	6	2,5	18	-	-	7	2,5	30	3,5	6	5	25	2000
12	40	14	8	3	24	-	-	8,5	4	40	4,5	8	6	34	2000
15	60	16	9	4	42	9,5	23	9,5	5	40	4,5	8	6	34	2000

Size	Carri	age di	mensi	ons				Weight		Load rat	ings <sup>3)</sup>	Moments	3)		
	L	L <sub>2</sub>	L <sub>3</sub>	$W_2$	$W_3$	$S_2$	$H_4$	carriage	rail	dynamic C	static C <sub>0</sub>	dynamic M <sub>xc</sub> 🛱	static M <sub>xC₀</sub> ₩	dynamic M <sub>yc</sub> =M <sub>zc</sub>	static M <sub>yC0</sub> =M <sub>zC0</sub>
-	mm							kg	kg/m	Ν		Nm		- <b>È</b> -	- <b>É</b>
7	31	25,5	10	3	19	M3	3	0,024	0,540	1220	2200	8,2	14,7	3,6	6,4
9	39	33	12	4,5	21	M3	3	0,051	0,940	2160	4050	17,4	36,2	8,2	17,3
12	43,5	37,5	15	6	28	M3	3,5	0,085	1,525	3100	5300	36,0	69,1	14,7	28,5
15	55,5	48,5	20	7,5	45	M4	4,5	0,169	2,960	5000	8500	94	178,8	28,4	54,3

<sup>1)</sup> Tolerance of E dimension is ±0,5 mm. One of the E dimension will be produced within the given tolerance. The second (E) dimension is for reference only. Pls contact your Ewellix representative in case the tolerance of the (E) dimensions is relevant for your application.

<sup>2)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension. Tolerance for rail cut to length is ±1,5 mm while the tolerance for standard rail length is on request.

<sup>3)</sup> Dynamic load capacities and moments are based on a travel life of 100 km. Please refer to chapter 2 for further details.

### 3.1.4 Wide carriage extended length

#### LLSWC .. LA

- Wide long carriage with higher performance
- Shielded version with only rolling friction
- Available from size 7 to 15
- Available as system or separate as Zero Rail Concept type
- Made from stainless steel for corrosion protection
- · Highest safety, with robust metal plate ball retention

#### LLSWC .. LA R

- Wide long carriage with higher performance
- Sealed version with very low friction seal
- Available from size 7 to 15
- Available as system or separate as Zero Rail Concept type
- Made from stainless steel for corrosion protection
- · Highest safety, with robust metal plate ball retention



#### Range overview <sup>1)</sup>

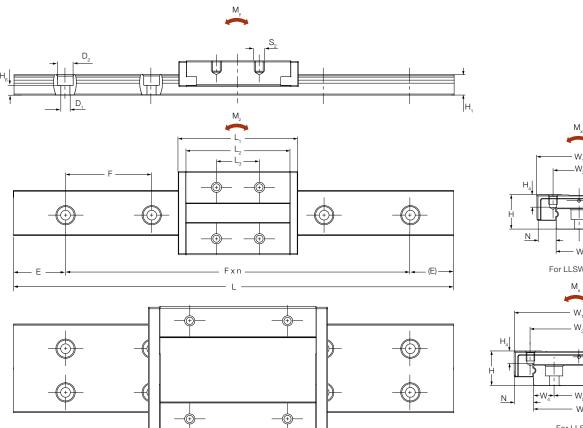
Series	Range	Туре	Size	Carriage length	Shielded or Sealed	Preload class	Rail length <sup>2)</sup>	Precision class	Parallel mounted rails	Zero Rail Concept
LLS	W	C, R, S	7, 9, 12, 15	LA	No code, R	T0, T1, T2	mm	P5, P1	No code, W2, Wx	ZRC
Zero Rail concept	Wide rail width	Carriage	7	Extended	No code, R	T0, T1	-	P5 P5	-	ZRC ZRC
series	width		9 12 15	Extended Extended	No code, R No code, R No code, R	T0, T1 T0, T1 T0, T1	-	P5 P5 P5	-	ZRC ZRC ZRC
				Extended	NO COUE, N	10, 11		_		
		Rail	7 9	-	-	-	max. 2 000 max. 2 000		-	ZRC ZRC
			12 15	-	-	-	max. 2 000 max. 2 000		-	ZRC ZRC
			15		-	_	111aX. 2 000	FJ		Zhū
System	Wide rail	System	7	Extended	No code, R	T0, T1, T2	max. 2 000	P5, P1	No code, W2, Wx	
series	width		9	Extended	No code, R	T0, T1, T2	max. 2 000	P5, P1	No code, W2, Wx	-
			12	Extended	No code, R	T0, T1, T2	max. 2 000	P5, P1	No code, W2, Wx	-
			15	Extended	No code, R	T0, T1, T2	max. 2 000	P5, P1	No code, W2, Wx	-

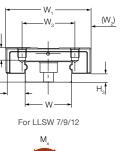
<sup>1)</sup> For detailed information about the complete ordering key and explanation, please have a look at **chapter 5**.

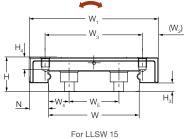
<sup>2)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension.

Ordering and designation example: Carriage: LLSWC 12 LAR T0 P5 ZRC Rail: LLSWR 12-550 P5 E0 ZRC System : LLSWS9LA2T0-260P1/E0

#### **Dimensional drawing**







#### **Technical data**

Size	Assen	nbly dim	nensions	;	Rail o	limensio	ns								
	$W_1$	Н	Ν	$H_{_3}$	W	$W_4$	$W_5$	H <sub>1</sub>	$H_6$	F	D <sub>1</sub>	$D_2$	E <sub>min</sub> 1)	E <sub>max</sub> 1)	L <sub>max</sub> <sup>2)</sup>
-	mm														
7	25	9	5,5	2	14	-	-	5,2	1,7	30	3,5	6	5	25	2000
9	30	12	6	2,5	18	-	-	7	2,5	30	3,5	6	5	25	2000
12	40	14	8	3	24	-	-	8,5	4	40	4,5	8	6	34	2000
15	60	16	9	4	42	9,5	23	9,5	5	40	4,5	8	6	34	2000

Size	Carri	age di	mensi	ons				Weight		Load rat	ings <sup>3)</sup>	Moments	3)		
	L	L <sub>2</sub>	L <sub>3</sub>	$W_2$	$W_3$	S <sub>2</sub>	H <sub>4</sub>	carriage	rail	dynamic C	static C <sub>0</sub>	dynamic M <sub>xc</sub> 🛱	static M <sub>xC₀</sub> ₩	dynamic M <sub>yc</sub> =M <sub>zc</sub>	static M <sub>yC0</sub> =M <sub>zC0</sub>
-	mm							kg	kg/m	Ν		Nm		-	=
7	41,5	36	19	3	19	M3	3	0,034	0,540	1660	3450	11,2	23,0	7,6	15,8
9	50,5	44,5	24	3,5	23	M3	3	0,068	0,940	2850	5850	22,6	51,7	15,6	36,1
12	58	52	28	6	28	M3	3,5	0,118	1,525	4250	8300	45,3	96,8	26,9	57,9
15	74,5	67,5	35	7,5	45	M4	4,5	0,236	2,960	6550	12500	116,5	241,8	50,5	105,5

<sup>1)</sup> Tolerance of E dimension is ±0,5 mm. One of the E dimension will be produced within the given tolerance. The second (E) dimension is for reference only. Pls contact your Ewellix representative in case the tolerance of the (E) dimensions is relevant for your application.

<sup>2</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension. Tolerance for rail cut to length is ±1,5 mm while the tolerance for standard rail length is on request.

<sup>9</sup> Dynamic load capacities and moments are based on a travel life of 100 km. Please refer to chapter 2 for further details.

## **EWELLI**×

## **3.2 Rail data** 3.2.1 Standard rails

#### LLSHR

- Standard rail width for standard carriages
- Available from size 7 to 15
- Available as system or separate as Zero Rail Concept type
- Made from stainless steel for corrosion protection
- With two reference sides for flexible mounting



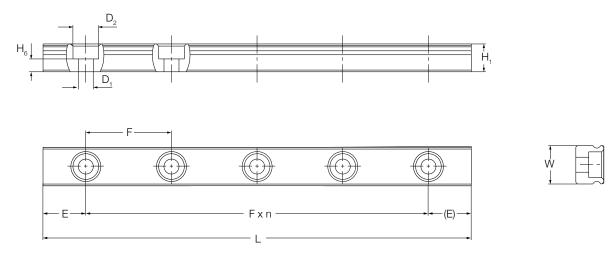
#### Range overview <sup>1)</sup>

Series	Range	Туре	Size	Rail length <sup>2)</sup>	Precision class	Parallel mounted rails	Zero Rail Concept
LLS	Н	C, R, S	7, 9, 12, 15	mm	P5, P1	No code, W2, Wx	ZRC
Zero Rail	Standard	Rail	7	max. 1 000	P5	-	ZRC
concept	rail width		9	max. 2 000	P5	-	ZRC
series			12	max. 2 000	P5	-	ZRC
			15	max. 2 000	P5	-	ZRC
System	Standard	System	7	max. 1 000	P5, P1	No code, W2, Wx	-
series	rail width		9	max. 2 000	P5, P1	No code, W2, Wx	-
			12	max. 2 000	P5, P1	No code, W2, Wx	-
			15	max. 2 000	P5, P1	No code, W2, Wx	-

<sup>1)</sup> For detailed information about the complete ordering key and explanation, please have a look at **chapter 5**.

<sup>2)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension.

#### **Dimensional drawing**



#### Technical data <sup>1)</sup>

Size	Rail dime	ensions								Weight rail
	W	H <sub>1</sub>	H <sub>6</sub>	F	D <sub>1</sub>	D <sub>2</sub>	E <sub>min</sub> <sup>2)</sup>	E <sub>max</sub> 2)	L <sub>max</sub> <sup>3)</sup>	rali
-	mm		-							kg/m
7	7	4,8	2,3	15	2,5	4,5	4	11	1 000	0,230
9	9	6,5	3	20	3,5	6	5	15	2 000	0,395
12	12	8,8	4,3	25	3,5	6	5	20	2 000	0,745
15	15	9,5	5	40	3,5	6	5	35	2 000	1,035

<sup>1)</sup> Suitable mounting screws and recommended tightening torques are listed in **chapter 4.1.3**.

<sup>2)</sup> Tolerance of E dimension is ±0,5 mm. One of the E dimension will be produced within the given tolerance. The second (E) dimension is for reference only. Pls contact your Ewellix representative in case the tolerance of the (E) dimensions is relevant for your application.

<sup>3)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension. Tolerance for rail cut to length is ±1,5 mm while the tolerance for standard rail length is on request.

### 3.2.2 Wide rails

#### LLSWR ..

- · Wide rail width for wide carriages
- Available from size 7 to 15
- · Available as system or separate as Zero Rail Concept type
- · Made from stainless steel for corrosion protection
- · With two reference sides for flexible mounting



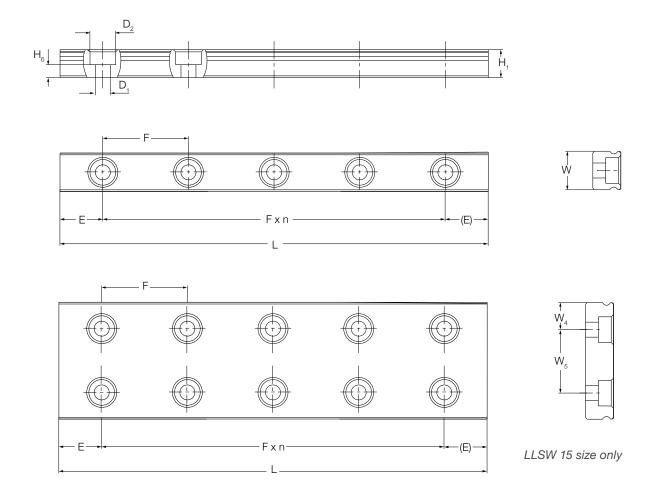
#### Range overview <sup>1)</sup>

Series	Range	Туре	Size	Rail length <sup>2)</sup>	Precision class	Parallel mounted rails	Zero Rail Concept
LLS	W	C, R, S	7, 9, 12, 15	mm	P5, P1	No code, W2, Wx	ZRC
Zero Rail	Wide rail	Rail	7	max. 2000	P5	-	ZRC
concept	width		9	max. 2000	P5	-	ZRC
series			12	max. 2000	P5	-	ZRC
			15	max. 2000	P5	-	ZRC
System	Wide rail	System	7	max. 2000	P5, P1	No code, W2, Wx	-
series	width		9	max. 2000	P5, P1	No code, W2, Wx	-
			12	max. 2000	P5, P1	No code, W2, Wx	-
			15	max. 2000	P5, P1	No code, W2, Wx	-

<sup>1)</sup> For detailed information about the complete ordering key and explanation, please have a look at chapter 5.

<sup>2)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension.

#### **Dimensional drawing**



#### Technical data <sup>1)</sup>

Size		mensions				_	_	_				Weight rail
_	W mm	$W_4$	$W_5$	H <sub>1</sub>	H <sub>6</sub>	F	D <sub>1</sub>	$D_2$	E <sub>min</sub> <sup>2)</sup>	E <sub>max</sub> 2)	L <sup>3)</sup>	kg/m
7	14	-	-	5,2	1,7	30	3,5	6	5	25	2000	0,540
9	18	-	-	7	2,5	30	3,5	6	5	25	2000	0,940
12	24	-	-	8,5	4	40	4,5	8	6	34	2000	1,525
15	42	9,5	23	9,5	5	40	4,5	8	6	34	2000	2,960

<sup>1)</sup>Suitable mounting screws and recommended tightening torques are listed in **chapter 4.1.3**.

<sup>2)</sup> Tolerance of E dimension is ±0,5 mm. One of the E dimension will be produced within the given tolerance. The second (E) dimension is for reference only. PIs contact your Ewellix representative in case the tolerance of the (E) dimensions is relevant for your application.

<sup>3)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension. Tolerance for rail cut to length is ±1,5 mm while the tolerance for standard rail length is on request.

### 3.2.3 Number of holes and E-dimension

The "E" dimension is the distance from the rail end to centre of the first attachment hole. If no specific "E" dimension is requested, the rails are produced with similar "E" dimensions at both ends. The Number of rail attachment holes z and the "E" dimensions can be calculated as follows:

$$z = 1 + TRUNC\left(\frac{L-2 \cdot E_{min}}{F}\right)$$

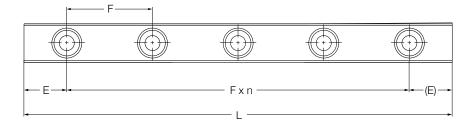
$$\mathsf{E} = \left(\frac{\mathsf{L}\mathsf{-}\mathsf{F}(\mathsf{z}\mathsf{-}1)}{2}\right)$$

Z	= Number of attachment holes in rail
F	= Distance of attachment holes

- L = Rail length
- E<sub>min</sub> = Minimum E-dimension according to catalogue
- E = E-dimension

**NOTE**: "TRUNC" is the mathematical function that truncates a number to an integer by removing the fractional part of the number.

#### **Dimension scheme on rails**



Range	Size				
		F	E <sub>min</sub> 1)	E <sub>max</sub> 1)	L <sub>max</sub> <sup>2)</sup>
	_	mm			
Standard type rail	7	15	4	11	1 000
	9	20	5	15	2 000
	12	25	5	20	2 000
	15	40	5	35	2 000
Wide type rail	7	30	5	25	2 000
	9	30	5	25	2 000
	12	40	6	34	2 000
	15	40	6	34	2 000

<sup>1)</sup> Tolerance of E dimension is ±0,5 mm. One of the E dimension will be produced within the given tolerance. The second (E) dimension is for reference only. Pls contact your Ewellix representative in case the tolerance of the (E) dimensions is relevant for your application.

<sup>2)</sup> Rails manufactured as cut to length might not be able to be delivered to the full length due to the E dimension. Tolerance for rail cut to length is ±1,5 mm while the tolerance for standard rail length is on request.



## Ordering key systems

		LLS	H	I S	1	2	TA		R	2	т0			500	F	P5	/[	W	2	E	E10
LLS Mini	ature profile rail guide series																				
Range co	ode																				
Н	Standard range																				
W	Wide range																				
	le																				
S	System, mounted carriage on rail																				
Size —																					
7, 9, 12, 1	5																				
Carriage	type																				
TA	Standard or Wide carriage, standard length																				
LA	Standard or Wide carriage, extended length																				
Seal opti	ions ————																				
	Shielded carriage																				
R	Low friction sealed carriage																				
Number	of carriages per rail																				
1, 2, 3, 4,	6																				
Preload	Class																				
TO	Light clearance																				
T1	Light preload																				
T2	Medium preload																				
Rail Leng	gth																				
Up to 2 0	00 mm length in 1 mm steps, exception LLSH	with	up	to 1	000	0 m	m le	eng	th												
Precisio	n Class																				
P5	Standard precision																				
P1	High precision																				
Rail arra	ngement (Number of parallel mounted rails)																				
	Arrangement of single rail as standard																				
W2	Arrangement of two parallel mounted rails																				
Wx	Arrangement of x number of parallel mounted	rails																			
Rail type	•																				
no code																					
D	Customized rail																				
Distance	e between end face and the center of the firs	t mou	unti	ing	hole	e o	f the	e ra	il												
E0	Standard "E"dimension, even when not selec									d w	vill b	e p	ositio	ned							
Exx	equidistantly from either end of the rails with Specified "E" dimension for one rail end with									as i	des	crih	ed in								
	chapter 3.2							. 01.	(			2.10									

## Ordering key ZRC carriages

**EWELLIX** 

		LLS H C	12	TA R	Т0	P5	ZRC
	iature profile rail guide series						
Range co	ode						
Н	Standard range						
W	Wide range						
Туре сос	de						
С	Carriage						
Size —							
7, 9, 12, 1	5						
Carriage	e type						
TA	Standard or wide carriage, standard length						
LA	Standard or wide carriage, extended length						
Seal opti	ions						
no code	Shielded carriage						
R	Sealed carriage						
Preload	Class —						
Т0	Light clearance						
T1	Light preload						
Precisio	n Class						
P5	Standard precision						
Zero Rai	I Concept						
700	The Zare Deil Concept (ZDC) offers the interchange chility of	a second s	·	when a she a sh	Ct t		

ZRC The Zero Rail Concept (ZRC) offers the interchangeability of carriages and rails. Any carriage does fit onto any rail of the same size, if both components belong to the Zero Rail Concept. ZRC components have the suffix ZRC and can be ordered as components only. Single carriages have ZRC as standard suffix.

### Ordering key ZRC rails

	L	LS I	H R		9	-	100	0	P	5		E0	Z	RC
LLS Mini	iature profile rail guide series													
Range co	code													
Н	Standard type													
W	Wide type													
Type cod	de													
R	Rail													
Size —														
7, 9, 12, 1														
	ngth 000 mm length in 1 mm steps, exception LLSH 7 with up				engt	h								
Precision	on Class													
P5	Standard precision													
Rail type	e													
	Standard rail													
D	Customized rail													
Distance	e between end face and the center of the first moun	ting	hole	of the	e ra	il —								
E0	Standard "E"dimension, even when not selected. The from either end of the rails with shortest possible dis	e hole	s at b											
Exx	Specified "E" dimension for one rail end with the dim	ensio	n ran	ige pe	er siz	ze as	desci	ribed ir	n cha	pter 3	3.2			
Zero Rail	il Concept													
ZRC	The Zero Rail Concept (ZRC) offers the interchangeal any rail of the same size, if both components belong											)		

suffix ZRC and can be ordered as components only. Single rails have ZRC as standard suffix.